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EFFECT OF POYMERIC RATIOS OF HPMC K15, SODIUM ALGINATE AND XANTHAN GUM ON THE SWELLING INDEX OF NIMODIPINE SUSTAINED RELEASE AND IT'S SIGNIFICANCE

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ABSTRACT:

The present study focuses on studying the effect of swelling capacity of Nimodipine Sustained release tablets such that for all formulations it increases as increase the concentration of gum in each formulation. During the study it was observed that drug release decreases with increasing concentration of gum and swelling index. The reason attributed to this fact is formation of thick gel layer by matrices around tablets that delays diffusion and release drug. It was observed that swelling index of matrix tablets containing only one natural polymer was less this may attributed to the lower water uptake and less hydrophilicity. For all the ten formulations there was no occurrence of initial burst release, but the release was constant in a controlled manner for a prolong period of time up to 12hrs. The initial release of drug from these matrices occurs by the drug dissolution in the water penetrated into the matrix. The overall drug release from these matrices is governed by hydration, gel layer formation and drug diffusion into the gel layer and to the dissolution media. Polymer erosion also plays a major role in releasing drug from these matrices. . Swelling index of tablets prepared from NMP5 resulted as better swelling behavior with respect to concentration.

Keywords: Hydration, Polymer erosion, Swelling capacity, Diffusion.

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INTRODUCTION

The swelling behaviour indicates the rate at which tablets absorb the water from dissolution media and swells. Swelling of matrix tablets increases with respect to time because weight gain by tablets was increased proportionally with rate hydration up to 4hrs and matrix appeared swollen almost from the beginning and a viscous gel mass was created after contact with water later on swelling were decreases due to dissolution of outermost gelled layer of tablets^{1,2}.

In order to overcome the drawbacks of conventional drug delivery systems, several technical advancements have led to the development of controlled drug delivery system that could revolutionize method of medication and provide a number of therapeutic benefits. Nimodipine is one such anti-hypertensive drug, where these problems are incurred.

Nimodipine is a 1,4-dihydropyridine calcium channel blocker. It acts primarily on vascular smooth muscle cells by stabilizing voltage-gated L-type calcium channels in their inactive conformation. By inhibiting the influx of calcium in smooth muscle cells, nimodipine prevents calcium-dependent smooth muscle contraction and subsequent vasoconstriction³.

Oral controlled release drug delivery is a drug delivery system that provides the continuous oral delivery of drugs at predictable and reproducible kinetics for a predetermined period throughout the course of GI transit and also the system that target the delivery of a drug to a specific region within the GI tract for either a local or systemic action⁴.

All the pharmaceutical products formulated for systemic delivery via the oral route of administration, irrespective of the mode of delivery (immediate,

sustained or controlled release) and the design of dosage form (either solid dispersion or liquid), must be developed within the intrinsic characteristics of GI physiology⁵.

Therefore the scientific framework required for the successful development of oral drug delivery systems consists of basic understanding of:

1. **Development of a drug delivery system:** To develop a viable oral controlled release drug delivery system capable of delivering a drug at a therapeutically effective rate to a desirable site for duration required for optimal treatment⁶.
2. **Modulation of gastrointestinal transit time:** To modulate the GI transit time so that the drug delivery system developed can be transported to a target site or to the vicinity of an absorption site and reside there for a prolonged period of time to maximize the delivery of a drug dose⁷.
3. **Minimization of hepatic first pass elimination:** If the drug to be delivered is subjected to extensive hepatic first-pass elimination, preventive measures should be devised to either bypass or minimize the extent of hepatic metabolic effect⁸.

Effect of Release Limiting Factor on Drug Release

The parameters such as partition coefficient diffusion path thickness and other systems play various rate determining roles in controlled release of the drugs from matrix systems.

1. **Polymer Hydration:** To determine the number of polymers and different polymeric combination it is important to study polymer hydration or swelling process. The important step include adsorption/absorption of water, rupture of polymer-polymer linking, formation of water-polymer linking, separation of polymeric chains, swelling and then dispersion⁹.
2. **Drug Solubility:** Molecular size and water solubility of the drug are two important determinants in the release of drug from swelling and erosion. For drugs with good aqueous solubility the release occur by dissolution in filtrating membrane. For drugs with poor aqueous solubility release occur by both dissolution of drug and dissolution of drug through erosion of matrix tablet¹⁰.
3. **Solution Solubility:** It is important to maintain in vivo (BIOLOGICAL) sink condition to study the release of drug in controlled manner solely by delivery system and is not affected by solubility factor¹¹.
4. **Polymer Diffusivity¹²:** The diffusion of small molecules in polymer structure is an energy activated process and the diffused particles move to a series of equilibrium position. The energy of activation E_d

depends upon the length of polymer chain segment, cross linking and crystallinity of polymer. The release of drug may be attributed to three factors.

- Polymer Particle Size
- Polymer Viscosity
- Polymer Concentration

5. **Thickness of Hydrodynamic Diffusion Layer:** It is observed that the drug release is the function of thickness of diffusion layer. The magnitude of drug release decreased when the thickness of diffusion layer is increased.

Swellable Controlled Release Systems^{13,14,15}

During the release life of swellable matrix system, three fronts are generally expected.

1. The **swelling front**, the boundary between the still glassy polymer and its rubbery state.
2. The **diffusion front**, the boundary in the gel layer between the solid as yet undissolved, drug and the dissolved drug.
3. The **erosion front**, the boundary between the matrix and the dissolution medium. The measurement of front positions gives the possibility to determine three important parameters related to the behavior of the matrix i.e. the rate of water uptake, the rate of drug dissolution and the rate of matrix erosion associated with the movements of the swelling front, diffusion front and erosion front respectively.

The two polymers used in the study include:

- I. **Xanthan gum** a high molecular weight, water soluble, anionic-bacterial hetero polysaccharide, used as a rheology modifier is derived a result of microbial fermentation of glucose from the bacterial coat of *Xanthomonas campestris*. It is a hydrophilic polymer, biocompatible and inert which along with retarding the drug release provides them time dependent release kinetics.

- II. **Sodium alginate** is a natural polysaccharide obtained from marine brown algae, seaweeds as well as produced by some bacteria such as *Pseudomonas aeruginosa* or *Azobacter vinelandi*. It is a hydrophilic salt of alginic acid consisting of two uronic acids, β -D-mannuronic acid (M) and α -L-glucouronic acid (G). It is composed of homo polymeric blocks MM or GG.

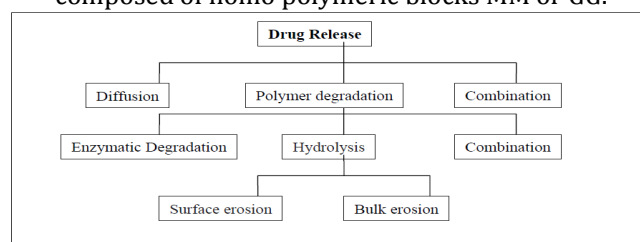


Fig. 1: Various mechanisms of drug release from the polymer matrix

MATERIALS

Nishka Labs, Hyderabad, provided Nimodipine pure drug analytical grade along with excipients like Xanthan Gum, Microcrystalline Cellulose (MCC), Sodium alginate, Talc and Hydroxy-Poly-Methyl-Cellulose (HPMC). Mannitol, Sodium Chloride and Potassium Dihydrogen Ortho Phosphate were bought from SD Fine Labs Mumbai. Xanthan Gum, Sodium Alginate and MCC are three polymers whose ratios were optimized in the current study for preparation of Nimodipine Sustained release formulation.

METHODS

The first step before formulating a tablet is the preformulation. Preformulation is defined as the phase of research and development process where physics, chemical and mechanical properties of a new drug substance are characterized alone and when combined with excipients in order to develop stable, safe and effective dosage form. A thorough understanding of physicochemical properties may ultimately provide a rationale for formulation design or support the need for molecular modification or merely confirm that there are no significant barriers to the compound development. Hence, preformulation studies were performed on the obtained sample of drug for solubility analysis, identification and compatibility studies.

a) Solubility analysis

Preformulation solubility analysis was done, which include the selection of suitable solvent, to dissolve the respective drug as well as various excipients. The solubility was performed visually by dissolving in suitable solvents and water. The available literature on solubility profile of Nimodipine indicated that the drug is very soluble in methanol, DMSO, dioxane and ethanol and practically insoluble in water.

b) Melting point determination:

Melting point is the temperature at which the pure liquid and solid exist in equilibrium. In practice, it is taken as equilibrium mixture at an external pressure of 1 atmosphere; this is sometimes known as normal melting points. The Thiel's tube method of melting point determination in liquid paraffin was used in the present study.

Drug-Excipients Compatibility studies

Compatibility of drug (Nimodipine) and polymers which are used to prepare tablets was established by infrared absorption spectral analysis

a) FTIR Spectral analysis

IR spectral analysis of pure drug Nimodipine, and excipients was carried out and observation was made whether changes in chemical constitution of drug after combining it with the polymers occurred. The samples

were crushed with KBr to get pellets by applying pressure of 600 Kg/cm². Infra Red spectroscopy is one of the most powerful analytical techniques to identify functional groups of a drug.

b) Differential scanning calorimetry (DSC) studies

Thermograms were obtained by using scanning calorimeter (Netzsch, 200F) at a heating rate 10°C/min. over a temperature range of 35-500°C. The sample was hermetically sealed in an aluminum crucible. Nitrogen gas was purged at rate of 10 ml/min. for maintaining inert atmosphere.

Calibration curve and determination of λ_{max} of Nimodipine

The calibration curve for Nimodipine was prepared by using PBS 6.8 pH. The λ_{max} of pure Nimodipine drug was determined using the UV Spectrophotometer and solvent as water.

EVALUATION OF PRE COMPRESSION PARAMETERS

For a drug substance to formulate into a dosage form, it is necessary to study the physicochemical properties of the bulk drug.

Determination of bulk density and tapped density

An accurately weighed quantity of the powder (W), was carefully poured into the graduated cylinder and the volume (V₀) was measured, then the graduated cylinder was closed with lid, set into the density determination apparatus. The density apparatus was set for 500 taps and after that, the volume (V_F) was measured and continued operation till the two consecutive readings were equal. The bulk density, and tapped density were calculated using the following formulas:

$$\text{Bulk density} = W / V_0$$

$$\text{Tapped density} = W / V_F$$

Where, W = weight of the powder, V₀ = initial volume, V_F = final volume

Flow Properties

Angle of repose of different formulations was measured by fixed funnel standing method. Granules were weighed and passed through the funnel, which was kept at a certain height from horizontal surface. The passed microspheres formed a pile of height 'h' above the horizontal surface and the pile was measured⁶. The angle of repose was determined by

$$\tan(\theta) = h / r$$

$$\text{Angle of repose } (\theta) = \tan^{-1}(h / r)$$

Where h is the height of pile and r is radius

Compressibility Index and Hausners Ratio

Compressibility is indirectly related to the relative flow rate, cohesiveness and particle size of a powder. The compressibility of a material can be estimated from the tap and bulk density measurements. It is represented as percentage. In theory, the less compressible material is

more flowable. Compressibility index were calculated using the formula

$$\text{Compressibility}[\%] = \frac{\text{Tapped density} - \text{Bulk density}}{\text{Tapped density}} \times 100$$

Formulation of Nimodipine Sustained release Tablets

The SR tablets were prepared by Wet Granulation Method, All the ingredients were weighed an mixed one by one. Table No 1: shows the composition of matrix tablet, first the drug, Lactose, Eudragit, HPMC were added to the motar and pistle. Thorough mixing was done and the ingredients were passed through #40 mesh. Blended with water to form a damp mass, passed through #20mesh, and dried at 40 ° c and lubricants were added. Then the powder blend was compressed on a 9 Station Rotary compression machine by using 6mm circular shape punches.

Table 1: Formulation Table for Nimodipine Sustained Release Tablets

Formulation Code	Drug NM	Xanthan gum	Sodium Alginate	HPMC K 15	MCC	Talc	MAN	Total
NMP1	40	0	40	100	85	5	130	400
NMP2	40	10	30	100	85	5	130	400
NMP3	40	20	20	100	85	5	130	400
NMP4	40	30	10	100	85	5	130	400
NMP5	40	40	0	100	85	5	130	400
NMP6	50	0	40	120	65	5	120	400
NMP7	50	10	30	120	65	5	120	400
NMP8	50	20	20	120	65	5	120	400
NMP9	50	30	10	120	65	5	120	400
NMP10	50	40	0	120	65	5	120	400

Evaluation of post compression parameters for Nimodipine Sustained Release Tablets

a) Thickness

Thickness of the Nimodipine was important for the uniformity of tablet. Thickness was measured using the Vernier callipers.

b) Hardness

Tablets require a certain amount of strength, or hardness and resistance to friability, to withstand mechanical shocks of handling in manufacture, packaging and shipping. The hardness of the tablets was determined using Monsanto Hardness tester.

c) Friability

It is the phenomenon whereby tablet surfaces are damaged and/or show evidence of lamination or breakage when subjected to mechanical shock or attrition. The friability of tablet was determined by using Veego Friabilator as per IP procedure of friability. It is expressed in percentage (%).

d) Swelling Index

The diameter of tablets was taken at intervals of five minutes until maximum diameter was attained with a digital Vernier caliper. Thereafter the swelling indices (SI) were calculated from initial diameter of tablet (D1) and maximum diameter on swelling in water (D2) as expressed below:

$$\text{SI} (\%) = \text{D2/D1} \times 100$$

e) In-Vitro Drug Release Studies

In-vitro dissolution studies of Nimodipine tablets were performed using USP type-II (Paddle) Type dissolution test apparatus. 600ml of buffer is used as a dissolution medium. The medium was maintained at 37±0.5°C at a speed of 50rpm. The *in vitro* dissolution studies were performed at two different pH in 0.01N HCl for 2 hrs. An accurately weighed sample was responded in dissolution medium consisting 900ml of buffer and dissolution was done up to 12hrs. At prefixed time intervals (every 1 hour); 5ml of sample was withdrawn and filtered through 0.4 µm membrane filter. The volume of the dissolution medium was adjusted to 900ml at every sampling time by replace same 5ml of dissolution medium. Then the samples were analyzed Spectrophotometrically at 451nm.

Drug release mechanism of Nimodipine can be predicted by 'n' value shown in table:

Table 2: Drug release

Release exponent (n)	Drug release mechanism	Rate as a function of time
0.5	Fickian diffusion	t ^{-0.5}
0.5 < n < 1	Anomalous transport	t ⁿ⁻¹
1	Case-II transport	Zero order release
> 1	Super case II transport	t ⁿ⁻¹

RESULTS AND DISCUSSIONS

1. Preformulation Studies

Organoleptic Characteristics

The color, odor, and taste of the drug were characterized and recorded using descriptive terminology; the results were shown in the table

Table 3: Organoleptic Characteristics of Nimodipine

Properties	Result
Odour	Odourless
Colour	Yellowish
Form	Crystalline

Melting point

The melting point of the pure drug Nimodipine was observed as 125°C similar to reported.

Solubility analysis

The available literature on solubility profile of Nimodipine indicated that the drug is very soluble in methanol, DMSO, dioxane and ethanol, practically insoluble in water. Nimodipine was found to be soluble in methanol, ethanol and DMSO. The study was carried out to select suitable dissolution medium for *in-vitro* release studies.

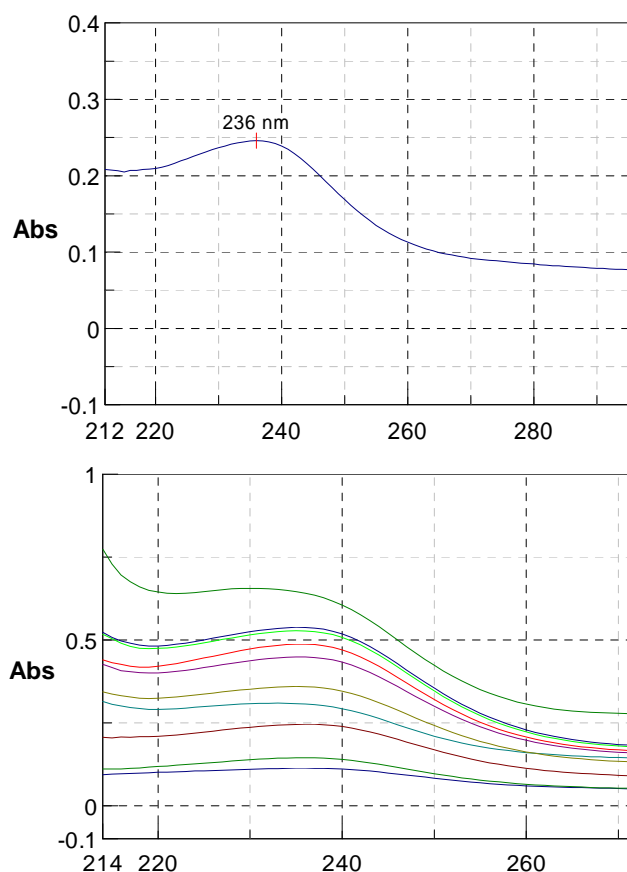


Fig.2: λ_{max} of Nimodipine in pH 6.8 at 236nm and Overlay Spectrums of Nimodipine

Table 4: Observations for Standard graph of Nimodipine in pH 6.8 at 236nm

Concentration ($\mu\text{g/ml}$)	Absorbance (236nm) in pH 6.8
2	0.09
4	0.145
6	0.236
8	0.289
10	0.345
12	0.421
14	0.48
16	0.52
18	0.568
20	0.65

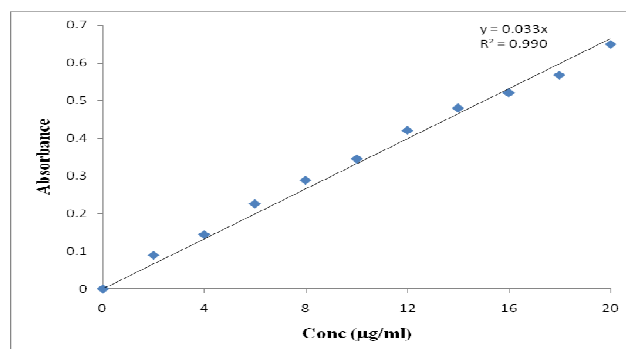


Fig. 3: Calibration curve of Nimodipine in pH 6.8 at 236nm

Drug-excipient compatibility study

1) FTIR Spectral analysis

IR spectral analysis of pure drug Nimodipine, and excipients was carried out and observation was made whether changes in chemical constitution of drug after combining it with the polymers occurred. The samples were crushed with KBr to get pellets by applying pressure of 600 Kg/cm².

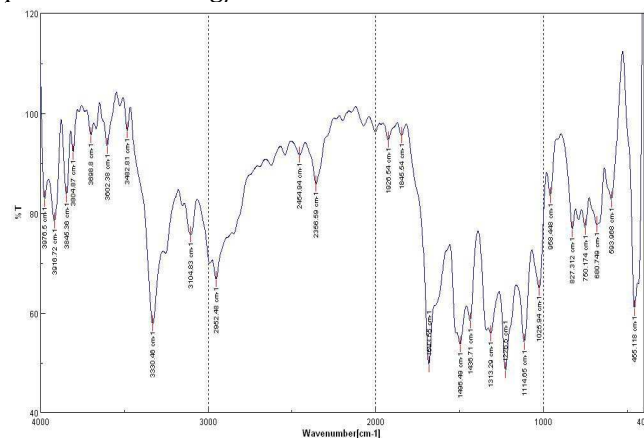


Fig. 4: IR Spectra of Nimodipine pure drug

Table 5: Nimodipine Pure drug peaks and wave number

Formulation	Wave number
Nimodipine	3976.5, 3916.72, 3845.36, 3804.87, 3698.8, 3602.38, 3482.21, 3330.48, 3104.83, 2952.48, 2454.942356.59, 1926.54, 1845.54, 1683.55

2) DSC Analysis

DSC thermo grams of Nimodipine, ethyl cellulose with their combination of drug with excipients are shown in figures. In case of Nimodipine two endothermic peaks were observed one at 173.6°C, which corresponds to melting process. Combination of drug and excipients showed endothermic peak at 168.9°C, it may be concluded that the drug has not shown any interaction with different polymers used in preparing the different formulations.

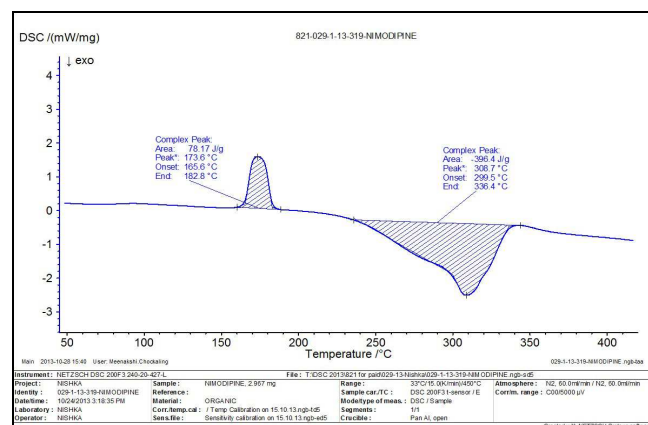


Fig. 5: DSC of Nimodipine Pure drug

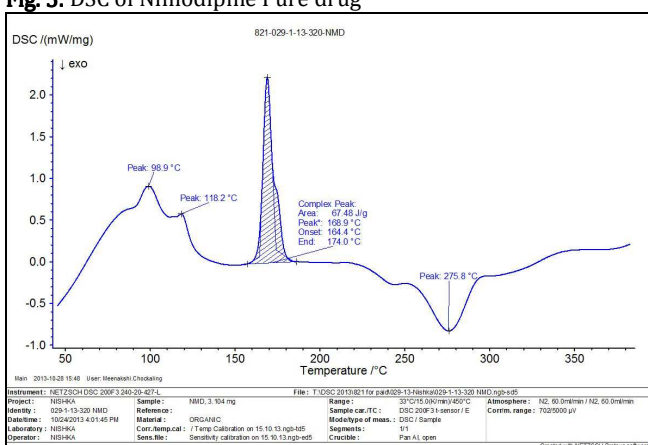


Fig. 6: DSC of Drug + Mixture

Evaluation of Pre-compression Parameters of Nimodipine Sustained Release Tablets

a) Determination of bulk density, tapped density and Powder flow Properties

The bulk density, tapped density, Hausner's ratio, Compressibility index and angle of repose for the blend was performed and reported. The bulk density for Nimodipine blend of entire formulations varied from 0.563 ± 0.006 to 0.583 ± 0.006 . Tapped density for Nimodipine blend was varied from 0.62 ± 0.01 to 0.677 ± 0.006 respectively. Bulk density and Tapped densities showed good packability of the granules. For Nimodipine blend the compressibility index for all formulations ranges from 8.455 ± 0.684 to 19.416 ± 0.769 respectively. NMP2 has lowest Carr's index indicating good compressibility. The Hausner's ratio for Nimodipine blend ranges from 1.062857 ± 0.01 to 1.240964 ± 0.011 . The NMP5 is having lowest hausner's ratio indicating good flow property. Angle of repose for Nimodipine blends ranges from 22.1 ± 0.367 to 28.82 ± 0.99 respectively. These represents that the blend flows freely through the hopper.

Table 6: Powder Flow Properties for Nimodipine Sustained Release Tablets

S.No	Formulation code	Hausner's ratio \pm S.D	Carr's index \pm S.D	Angle of repose \pm S.D
1	NMP1	1.123 ± 0.003	10.99 ± 0.266	26.83 ± 0.942
2	NMP2	1.092 ± 0.008	8.455 ± 0.684	25.98 ± 0.86
3	NMP3	1.1598 ± 0.018	13.763 ± 1.3	25.48 ± 0.467
4	NMP4	1.128 ± 0.021	11.33 ± 1.6	22.1 ± 0.367
5	NMP5	1.062857 ± 0.01	5.9151 ± 0.94	26.37 ± 0.754
6	NMP6	1.130178 ± 0.009	11.51 ± 0.69	28.06 ± 0.398
7	NMP7	1.08046 ± 0.01	7.442876 ± 0.868	23.617 ± 0.646
8	NMP8	1.162791 ± 0.008	13.99287 ± 0.617	28.06 ± 0.398
9	NMP9	1.121387 ± 0.018	10.81731 ± 1.4	27.64 ± 0.92
10	NMP10	1.109195 ± 0.01	9.84127 ± 0.817	21.83 ± 0.895

Evaluation of post compression parameters for Nimodipine Sustained Release Tablets

The thickness of Nimodipine tablet for all the formulations were in the range of 4.127 ± 0.025 to 4.347 ± 0.153 . The hardness of all the tablets prepared by Wet Granulation method for Nimodipine tablet was within the range of 6.17 ± 0.289 kg/cm² to 7.33 ± 0.289 kg/cm². Tablet hardness was increased as increasing the compression force. This ensures good handling characteristics of all batches. The friability of all the prepared formulations was within the I.P limit. The % of Friability for tablet ranges from 0.43 ± 0.025 to 0.69 ± 0.025 respectively. The results were tabulated in Table No 7. The % Friability was NMT 1% in all formulations ensuring that the all the tablets were mechanically stable. The weight variation in tablet formulations was in the range of 399.741 ± 1.742 to 400.844 ± 0.564 mg. All the prepared tablets passed the weight variation test. The weights of all the tablets were found to be uniform with low standard deviation values. Swelling index was determined and shown in table 8.

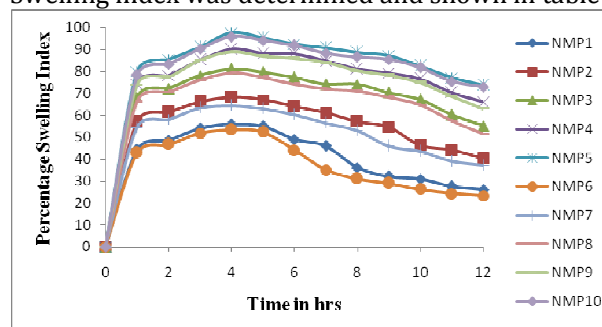


Fig.7: Swelling Index of Nimodipine Loaded Sustained Release Tablets For NMP1 To NMP10

Table 7: Evaluation of Hardness, Thickness, Weight variation, Drug content and friability of Nimodipine Sustained Release Tablets

S. No	Formulation Code	Hardness (kg/cm ²)	Thickness (mm)	Avg.wt. of Tablet ±S.D (mg)	Friability ±S.D (%)	Drug Content±S.D (%)
1	NMP1	6.17±0.289	4.127±0.025	400.844±0.564	0.43±0.025	98.23±0.45
2	NMP2	6.83±0.764	4.193±0.015	400.76±1.11	0.537±0.03	99.11±0.37
3	NMP3	7.17±0.289	4.113±0.025	400.56±1.22	0.597±0.041	99.0±0.69
4	NMP4	6.17±0.289	4.157±0.055	400.694±1.199	0.48±0.036	98.48±0.68
5	NMP5	6.83±0.764	4.18±0.0264	400.469±1.084	0.48±0.01	99.52±0.39
6	NMP6	6.67±0.289	4.19±0.045	400.029±1.304	0.51±0.02	100.67±0.48
7	NMP7	6.33±0.289	4.137±0.064	400.395±1.362	0.61±0.038	99.38±0.47
8	NMP8	7.33±0.289	4.17±0.02	400.498±0.947	0.537±0.025	98.77±0.56
9	NMP9	6.17±0.289	4.13±0.015	400.603±1.823	0.44±0.042	98.97±0.38
10	NMP10	6.67±0.289	4.147±0.025	399.867±1.639	0.44±0.264	99.04±0.71

Table 8: Swelling Index of Nimodipine Loaded Sustained Release Tablets For NMP1 To NMP10

Time (hrs)	Swelling Index (%)									
	NMP1	NMP2	NMP3	NMP4	NMP5	NMP6	NMP7	NMP8	NMP9	NMP10
0	0	0	0	0	0	0	0	0	0	0
1	44.26	57.11	68.06	74.27	79.9	42.94	54.47	66.33	73.94	78.26
2	48.63	61.36	72.22	78.12	85.38	46.63	58.03	70.61	77.63	83.32
3	53.98	66.07	78.1	85.29	91.11	51.8	63.37	76.02	84.98	90.28
4	55.83	68.16	81	90.11	97.5	53.3	64.39	79.4	88.83	95.83
5	54.98	66.98	79.6	88.09	95.2	52.27	63	77.2	86.98	94.08
6	48.9	64.09	77.18	87.97	92.27	44.09	60.17	74.09	85.9	91.79
7	45.94	61.14	74.07	84.66	90.84	35.14	56.49	71.8	83.94	88.24
8	36.13	57.08	73.94	81.13	88.61	31.13	53	70.96	80.13	86.63
9	32.19	54.47	70.38	79.12	87.17	29.06	45.99	68.16	78.19	85.44
10	30.87	46.27	67.17	76.57	82.37	26.17	43.57	64.57	74.87	81.68
11	27.63	44.13	60.24	70.21	77.13	24.36	39.13	57.23	68.63	75.3
12	25.98	40.2	55.16	65.98	73.68	23.32	37.08	51.45	62.98	72.9

Invitro Drug Release

Table 9: Regression and Slope Data of Release Kinetics of Nimodipine SR Tablets

Formulation code	Swelling Index (t=12 hrs)	Mathematical models (release kinetics)					
		Zero order kinetics		Firstorder kinetics	Higuchi's	Peppa's	
		r ²	r ²	r ²	r ²	n	
NMP1	25.98	0.981	0.873	0.949	0.985	0.896	
NMP2	40.2	0.983	0.749	0.967	0.99	0.645	
NMP3	55.16	0.99	0.87	0.956	0.995	0.734	
NMP4	65.98	0.996	0.911	0.938	0.998	0.881	
NMP5	73.68	0.996	0.933	0.921	0.989	1.12	
NMP6	23.32	0.98	0.868	0.949	0.985	0.896	
NMP7	37.08	0.983	0.946	0.938	0.984	1.02	
NMP8	51.45	0.989	0.86	0.959	0.994	0.714	
NMP9	62.98	0.995	0.904	0.944	0.998	0.843	
NMP10	72.9	0.998	0.925	0.919	0.991	1.05	

SUMMARY AND CONCLUSION

These considerations indicate that hydrophilic polymers have the potential to sustain the release of drug from matrix tablets. The release of drug is retarded as concentration of gum increases in all formulation. In order to investigate the effect of polymer type and percentage on drug release profile, different formulations containing various percentages

of Xanthan gum and Sodium alginate was used. All these natural gum is hydrophilic cellulose ether, which is used as a retarding release of drug in controllable manners up to 12 hrs. The above results indicated that the formulations NMP1 to NMP5 are containing 40mg of drug with a combination of different excipients. The drug release showed in NMP1 was 97.49%, for only

11hrs because there was a absence of Xanthan Gum and NMP2 showed 98.65% within 11hrs. The Nimodpine tablets of NMP3, NMP4 and NMP5 showed drug release of 93.74%, 88.34% and 83.83% for 12hrs. From these

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five formulations it was concluded that increase in concentration of Xanthan Gum there was a decrease in drug release.